

Certificate JP99/016674.00

The management system of

# Otsuka Holdings Co., Ltd.

Shinagawa Grand Central Tower, 2-16-4 Konan, Minato-ku, Tokyo Japan

has been assessed and certified as meeting the requirements of

## ISO 14001:2015

For the following activities

**Manufacture, research and development of Pharmaceutical Products (ethical drugs, over the counter drugs, quasi drugs), Active Pharmaceutical Ingredients, Medical device, Beverages, Food products, Food materials, Chemicals and Medical plastic container parts.**

This certificate is valid from 12 August 2021 until 13 August 2023 and remains valid subject to satisfactory surveillance audits.

Re certification audit due before 1 July 2023.

Issue 10 Certified since 8 September 1999

This is a multi-site certification. Additional site details are listed on the subsequent pages and Site scope notification.



Authorised by



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# Otsuka Holdings Co., Ltd.

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Additional facilities

<b>Otsuka Pharmaceutical Co., Ltd.</b>	
Production Headquarters	463-10 Kagasuno, Kawauchi-cho, Tokushima-shi, Tokushima Japan
Tokushima Factory	463-10 Kagasuno, Kawauchi-cho, Tokushima-shi, Tokushima Japan
Second Tokushima Factory	224-18 Hiraishi Ebisuno, Kawauchi-cho, Tokushima-shi, Tokushima Japan
Tokushima Wajiki Factory	306-2 Azaotsubo, Koniu, Naka-cho, Naka-gun, Tokushima Japan
Tokushima Itano Factory	Matsutani, Itano-cho, Itano-gun, Tokushima Japan
Saga Factory	5006-5 Azahigashiyama, Omagari, Yoshinogari-cho, Kanzaki-gun, Saga Japan
Takasaki Factory	351-1 Nishiyokote-machi, Takasaki-shi, Gunma Japan
Fukuroi Factory	2402-1 Aino, Fukuroi-shi, Shizuoka Japan
Fuji Memorial Research Institute	1-11-1, Karasaki, Otsu-shi, Shiga Japan
Otsu Skin Care Research Institute	3-31-13, Saikawa, Otsu-shi, Shiga Japan
Otsu Nutraceuticals Research Institute	3-31-13, Saikawa, Otsu-shi, Shiga Japan
<b>Otsuka Pharmaceutical Factory, Inc.</b>	
Naruto Site	115 Kuguhara, Tateiwa, Muya-cho, Naruto-shi, Tokushima Japan
Matsushige Factory	139-1 Toyohisakaitaku, Toyohisa, Matsushige-cho, Itano-gun, Tokushima Japan
Toyama Factory	2-27-1 Ariso, Imizu-shi, Toyama Japan
Kushiro Factory	1-13 Asahi, Onbetsu-cho, Kushiro-shi, Hokkaido Japan



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# Otsuka Holdings Co., Ltd.

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Taiho Pharmaceutical Co., Ltd.  
Environment Management  
General Affairs Dept  
Tokushima Site

PMO Uchikanda Building, 1-14-10 Uchikanda,  
Chiyoda-ku, Tokyo Japan  
224-2 Ebisuno, Hiraishi, Kawauchi-cho,  
Tokushima-shi, Tokushima Japan

Saitama Site

200-22 Motohara, Kamikawa-machi,  
Kodama-gun, Saitama Japan

Kitajima Site

1-1 Aza Iuchi, Takabou, Kitajima-cho, Itano-gun,  
Tokushima Japan

Okayama Taiho Pharmaceutical Co., Ltd.  
Okayama Site

1775-1 Aza Oki, Kugui, Bizen-shi,  
Okayama Japan

Otsuka Chemical Co., Ltd.  
Tokushima Factory

463, Kagasuno, Kawauchi-cho, Tokushima-shi,  
Tokushima Japan

Naruto Factory

615, Aza Hanamen, Satoura, Satoura-cho,  
Naruto-shi, Tokushima Japan

Matsushige Factory

139-40, Aza Toyohisakaitaku, Toyohisa,  
Matsushige-cho, Itano-gun, Tokushima Japan

Otsuka Foods Co., Ltd.  
Tokushima Factory

463-55 Kagasuno, Kawauchi-cho, Tokushima-shi,  
Tokushima Japan

Shiga Factory

6-6 Takamatsu-cho, Konan-shi, Shiga Japan

Kushiro Factory

2-4 Akebono, Onbetu-cho, Kushiro-shi,  
Hokkaido Japan

Gunma Factory

10 Itai, Oaza, Tamamura-cho, Sawa-gun,  
Gunma Japan

Otsuka Techno Corporation  
Head Office & Naruto Plant

120-1 Aza, Itayashima, Akinokami, Seto-cho,  
Naruto-shi, Tokushima Japan

Wajiki Plant

330 Aza, Otsubo, Koniui, Naka-cho, Naka-gun,  
Tokushima Japan



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